



# SAFETY DATA SHEET

## 1. Identification **b** CT, API, CSC Numbers (Except when noted on Separate SDS Sheet)

**Product identifier**  
Other means of identification None.

**Recommended use**  
Recommended restrictions None known.

**Manufacturer/Importer/Supplier/Distributor information**  
**Manufacturer**

**Company Name** American Printing Ink  
**Address** PO Boxes 1085 Hixson, TN. 37343  
**Telephone** 423-875-4705 (Customer Service, R&D and Sales: 423-875-4705)  
**Emergency phone number** 423-875-4705

## 2. Hazard(s) identification

**Physical hazards** Not classified.

**Health hazards** Acute toxicity, oral Category 4  
Sensitization, skin Category 1  
Reproductive toxicity Category 2

**Environmental hazards** Hazardous to the aquatic environment, long-term hazard Category 2

**OSHA defined hazards** Not classified.

**Label elements**



**Signal word** Warning

**Hazard statement** Harmful if swallowed. May cause an allergic skin reaction. Suspected of damaging fertility or the unborn child. Toxic to aquatic life with long lasting effects.

**Precautionary statement**

**Prevention** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

**Response** If swallowed: Call a poison center/doctor if you feel unwell. If on skin: Wash with plenty of water. If exposed or concerned: Get medical advice/attention. Rinse mouth. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse. Collect spillage.

**Storage** Store locked up.

**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazard(s) not otherwise classified (HNOC)** None known.

**Supplemental information** 31.3% of the mixture consists of component(s) of unknown acute oral toxicity. 33.1% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

## 3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Fatty Acids, Tall-oil, Cobalt Salts		61789-52-4	62 - < 72
Distillates (Petroleum), Hydrotreated Middle		64742-46-7	15 - < 25
Residual Oil, Dewaxed		64742-62-7	6 - < 16
Dipropylene Glycol		25265-71-8	1 - < 5
Other components below reportable levels			< 1

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

#### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.
<b>Eye contact</b>	Rinse with water. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
<b>Most important symptoms/effects, acute and delayed</b>	May cause an allergic skin reaction. Dermatitis. Rash.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways.  Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
<b>Environmental precautions</b>	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.  Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Inform appropriate managerial or supervisory personnel of all environmental releases.

## 7. Handling and storage

### Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Provide adequate ventilation. Avoid breathing mist or vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Do not taste or swallow. When using, do not eat, drink or smoke. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices. Cobalt carboxylates may cause the ignition of rags or paper goods or other oxidizable materials.

### Conditions for safe storage, including any incompatibilities

Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### U.S. - OSHA Components

Components	Type	Value
Fatty Acids, Tall-oil, Cobalt Salts (CAS 61789-52-4)	PEL	0.1 mg/m <sup>3</sup>

**Comments:** For metal dust and fume, as Co

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Distillates (Petroleum), Hydrotreated Middle (CAS 64742-46-7)	PEL	5 mg/m <sup>3</sup>	Mist.

#### US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Distillates (Petroleum), Hydrotreated Middle (CAS 64742-46-7)	TWA	5 mg/m <sup>3</sup>	Inhalable fraction.
Residual Oil, Dewaxed (CAS 64742-62-7)	TWA	5 mg/m <sup>3</sup>	Inhalable fraction.

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Distillates (Petroleum), Hydrotreated Middle (CAS 64742-46-7)	STEL	10 mg/m <sup>3</sup>	Mist.
	TWA	5 mg/m <sup>3</sup>	Mist.

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection

Chemical respirator with organic vapor cartridge and full facepiece.

#### Skin protection

##### Hand protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

##### Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

#### Respiratory protection

Chemical respirator with organic vapor cartridge and full facepiece.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

## 9. Physical and chemical properties

### Appearance

<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Purple
<b>Odor</b>	Not available.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	519.98 °F (271.1 °C) Reference Substance: Distillates (Petroleum), Hydrotreated Middle
<b>Flash point</b>	275.0 °F (135.0 °C) estimated
<b>Evaporation rate</b>	< 1 (Ether = 1)
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	0 mm Hg Reference Substance: Distillates (Petroleum), Hydrotreated Middle @ 20 °C
<b>Vapor density</b>	> 1 (Air = 1)
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	500 °F (260 °C) estimated
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Density</b>	0.89 g/cm <sup>3</sup> estimated
<b>Explosive properties</b>	Not explosive.
<b>Flammability class</b>	Combustible IIIB estimated
<b>Oxidizing properties</b>	Not oxidizing.
<b>Percent volatile</b>	5 % by Weight
<b>Specific gravity</b>	0.99 Temperature: 25 °C
<b>VOC (Weight %)</b>	1.8 % estimated

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	Hazardous polymerization does not occur.
<b>Conditions to avoid</b>	Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidizing agents.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Prolonged inhalation may be harmful.
<b>Skin contact</b>	May cause an allergic skin reaction.

<b>Eye contact</b>	Direct contact with eyes may cause temporary irritation.
<b>Ingestion</b>	Harmful if swallowed.
<b>Symptoms related to the physical, chemical and toxicological characteristics</b>	May cause an allergic skin reaction. Dermatitis. Rash.
<b>Information on toxicological effects</b>	
<b>Acute toxicity</b>	Harmful if swallowed. May cause an allergic skin reaction.
<b>Skin corrosion/irritation</b>	Prolonged skin contact may cause temporary irritation.
<b>Serious eye damage/eye irritation</b>	Direct contact with eyes may cause temporary irritation.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.
<b>Skin sensitization</b>	May cause an allergic skin reaction.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>	
	Not listed.
<b>Reproductive toxicity</b>	Suspected of damaging fertility or the unborn child.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Not an aspiration hazard.
<b>Chronic effects</b>	Prolonged inhalation may be harmful.

## 12. Ecological information

<b>Ecotoxicity</b>	Toxic to aquatic life with long lasting effects.
<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	No data available.
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

<b>DOT</b>	
<b>UN number</b>	UN3082
<b>UN proper shipping name</b>	Environmentally Hazardous Substance, Liquid, NOS (Fatty Acids, Tall-oil, Cobalt Salts), MARINE POLLUTANT
<b>Transport hazard class(es)</b>	
<b>Class</b>	9
<b>Subsidiary risk</b>	-

**Label(s)** 9  
**Packing group** III  
**Environmental hazards**  
**Marine pollutant** Yes

**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.  
 Under 49 CFR 171.4, Except when transporting aboard a vessel, the requirements of this subchapter specific to marine pollutants do not apply to non-bulk packagings transported by motor vehicles, rail cars, and aircraft.

**IATA**

**UN number** UN3082  
**UN proper shipping name** Environmentally Hazardous Substance, Liquid, NOS (Fatty Acids, Tall-oil, Cobalt Salts)  
**Transport hazard class(es)**  
**Class** 9  
**Subsidiary risk** -  
**Packing group** III  
**Environmental hazards** Yes  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.  
**Other information**  
**Passenger and cargo aircraft** Forbidden.  
**Cargo aircraft only** Forbidden.

**IMDG**

**UN number** UN3082  
**UN proper shipping name** Environmentally Hazardous Substance, Liquid, NOS (Fatty Acids, Tall-oil, Cobalt Salts), MARINE POLLUTANT  
**Transport hazard class(es)**  
**Class** 9  
**Subsidiary risk** -  
**Packing group** III  
**Environmental hazards**  
**Marine pollutant** Yes  
**EmS** F-A, S-F

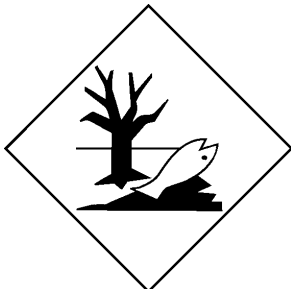
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

**DOT; IATA; IMDG**



**Marine pollutant**



**General information**

IMDG Regulated Marine Pollutant. DOT Regulated Marine Pollutant.

## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Fatty Acids, Tall-oil, Cobalt Salts (CAS 61789-52-4) Listed.

**SARA 304 Emergency release notification**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not listed.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories** Immediate Hazard - Yes  
Delayed Hazard - Yes  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No

**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical** No

**SARA 313 (TRI reporting)**  
Not regulated.

**Other federal regulations**

**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Fatty Acids, Tall-oil, Cobalt Salts (CAS 61789-52-4)

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

**US state regulations**

**US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)**  
Not listed.

**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

Distillates (Petroleum), Hydrotreated Middle (CAS 64742-46-7)  
Fatty Acids, Tall-oil, Cobalt Salts (CAS 61789-52-4)  
Residual Oil, Dewaxed (CAS 64742-62-7)

**US. Massachusetts RTK - Substance List**

Distillates (Petroleum), Hydrotreated Middle (CAS 64742-46-7)

**US. New Jersey Worker and Community Right-to-Know Act**

Fatty Acids, Tall-oil, Cobalt Salts (CAS 61789-52-4)

**US. Pennsylvania Worker and Community Right-to-Know Law**

Dipropylene Glycol (CAS 25265-71-8)  
Distillates (Petroleum), Hydrotreated Middle (CAS 64742-46-7)

**US. Rhode Island RTK**

Fatty Acids, Tall-oil, Cobalt Salts (CAS 61789-52-4)

**US. California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No

<b>Country(s) or region</b>	<b>Inventory name</b>	<b>On inventory (yes/no)*</b>
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

**Issue date** 07-14-2015

**Version #** 01

### Disclaimer

American Printing Ink. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.